

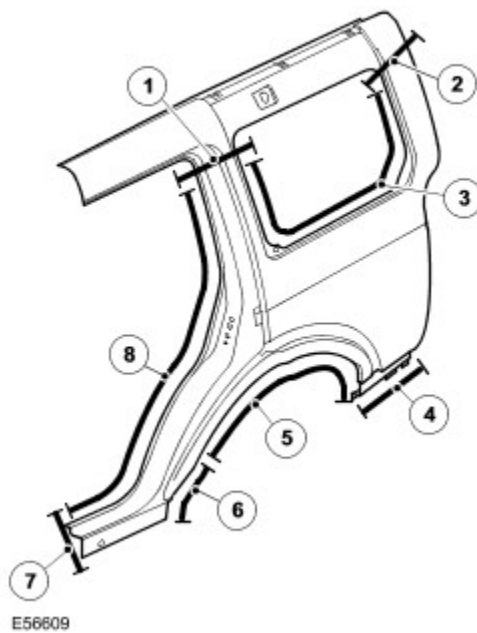
## Quarter Panel (77.40.09)

### Removal

- 1 . Load vehicle onto ramp.
- 2 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 3 . Remove the rear wheel and tire.
- 4 . Remove the rear bumper cover. For additional information, refer to [Rear Bumper Cover \(76.22.74\)](#) (Section 501-19 Bumpers)
- 5 . Remove the forced air extraction grille.
- 6 . R/H side: Remove fuel tank. For additional information, refer to [Fuel Tank \(19.55.01\)](#) (Section 310-01C Fuel Tank and Lines - 2.7L Diesel)
- 7 . R/H side: Remove the fuel tank filler pipe. For additional information, refer to [Fuel Tank Filler Pipe \(19.55.07\)](#) (Section 310-01C Fuel Tank and Lines - 2.7L Diesel)
- 8 . R/H side: Remove the fuel filler interlock catch. For additional information, refer to [Fuel Filler Interlock Catch \(19.55.17\)](#) (Section 501-03 Body Closures)
- 9 . Remove the headliner. For additional information, refer to [Headliner \(76.64.15\)](#) (Section 501-05 Interior Trim and Ornamentation)
- 10 . Remove the rear seat. For additional information, refer to [Rear Seat - Vehicles With: 60/40 Split Seat \(78.10.70/78.10.71\)](#) (Section 501-10 Seating)
- 11 . Remove the C-pillar side impact sensor. For additional information, refer to [C-Pillar Side Impact Sensor \(76.74.24\)](#) (Section 501-20B Supplemental Restraint System)
- 12 . Remove the side air curtain module. For additional information, refer to [Side Air Curtain Module \(76.74.40\)](#) (Section 501-20B Supplemental Restraint System)
- 13 . Remove the rear quarter window glass. For additional information, refer to [Rear Quarter Window Glass \(76.81.20\)](#) (Section 501-11 Glass, Frames and Mechanisms)
- 14 . Remove the rocker panel finisher.
- 15 . Remove the exhaust heatshield.
- 16 . Remove the tailgate latch. For additional information, refer to [Tailgate Latch \(76.37.83\)](#) (Section 501-14 Handles, Locks, Latches and Entry Systems)
- 17 . Remove the tailgate weatherstrip.

- 18 . With assistance remove the tailgate.
- 19 . Remove the load space trims.
- 20 . Remove the load space carpets.
- 21 . Release the wiring harness.
- 22 .

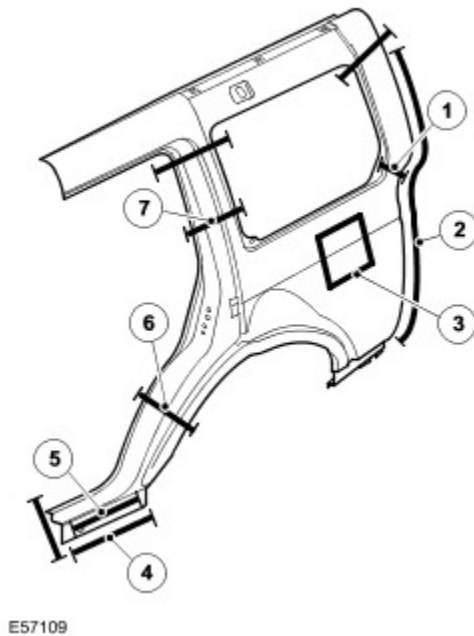
Item	Description
1	Butt weld.
2	Butt weld.
3	50 spot welds.
4	5 spot welds.
5	40 spot welds.
6	9 spot welds.
7	Butt weld.
8	40 spot welds.



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Item	Description
1	Acoustic seal.
2	16 plug welds.
3	Acoustic seal R/H.

4	7 plug welds.
5	3 plug welds.
6	Acoustic seal.
7	Acoustic seal.



24 .

For additional information:

- Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
- Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
- Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

## Installation

1 .

Install is the reversal of removal.